In re Appln. of FUNASHI, Satoru Application No. 09/853,160

APPENDIX

Amendments to the claim:

1. (Twice Amended) A speaker grille-integrated foamed thermoplastic resin molding for automotive interior comprising a base portion and a speaker grille <u>having a plurality of opening holes</u> wherein at least the base portion has a foamed layer and the foamed layer in the base portion has a density ρ of not greater than 0.6 g/cm³ and an average expansion ratio of the speaker grille is 1 to 1.3 times, wherein the speaker grille is formed in one piece with the base portion from the same material as the base portion <u>so as to be surrounded</u> by the base portion.